

Air-operated pumps for DISTRIBUTION

C

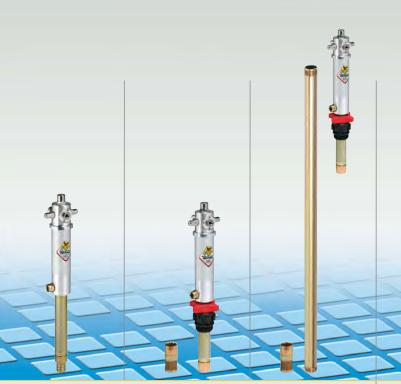
MEDIUM PRESSURE MEDIUM-LONG DISTANCE

Α

В

Series 650 air-operated doubleacting pumps for medium distance oil distribution. Ideal for also distributing high viscosity oil.

also distributing high viscosity oil. The double action guarantees the delivery of a continuous and constant flow, ideal for all installations, excellent for centralised distribution systems. The wall-mounted version of these pumps,mounted on wall or in a fixed position by means of the special accessories (refer to page 107), enables numerous uses through the application of modular extensions (refer to page 112).



series 650

Article with seals in NBI	36060	36061	36063	
Article with seals in NBI	2			
Compatible fluids	Medium/high-viscosity oil			
Suction tube upper body	Aluminium			
Suction tube	Carbon steel			
Air inlet connection bs	p F 1/4" G	F 1/4" G	F 1/4" G	
Fluid outlet connection bs	p F 1/2" G	F 1/2" G	F 1/2" G	
Air working pressure ba	r 6-8	6 - 8	6 - 8	
Average air consumption I/m	n 350	350	350	
Noise level d	3 81	81	81	
Max deliverable oil viscosity SA	E 240	240	240	
Bung adaptor	-	standard	standard	
Suitable for drums or tanks	modular	customisable 1"	tank	
Packing 🛛 🕅 N° - m	³ 1 - 0,01	1 - 0,01	1 - 0,02	
Weight 🛱 k	g 4,7	5,2	7,2	
Dimensions (A - B - C) c	n 34,5 - 27 - 4,2	34,5 - 27 - 4,2	34,5 - 125 - 4,2	

PUMP AIR FEEDING

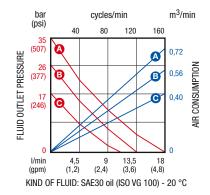
PRESSURE

8 bar

116 psi

B
6 bar
87 psi

6 C 4 bar 58 psi



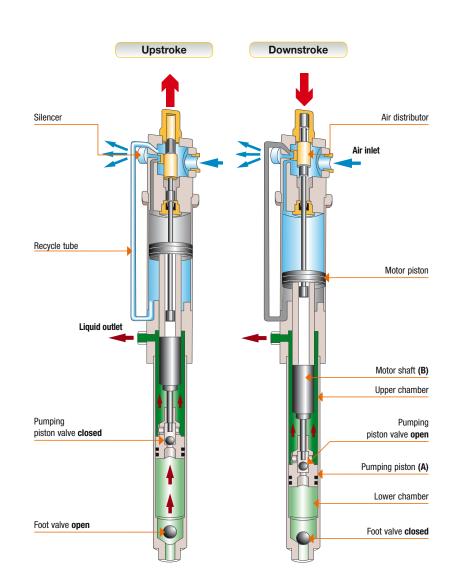
Advantages of double-action

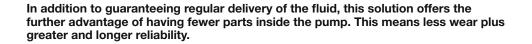
There are many technical solutions for obtaining a reciprocating double-acting pump.

The double-action of RAASM pumps is obtained with solutions that have simplified the pump mechanism itself, ensuring that delivery of the fluid in both alternating movements (upstroke and downstroke) of the pump occurs only through the difference in volume between the diameters of the pumping piston (A) and the pump shaft (B).

On the upstroke, delivery is caused by the pumping piston (A).

On the downstroke it is caused by the difference in volume between the diameter of the motor shaft (B) and the diameter of the pumping piston (A).





www.castlepumps.com

series 650

Medium/high-viscosity oil Aluminium

Carbon steel

cycles/min

80 120

36094

36096

F 1/4" G

F 1/2" G

6 - 8

350

81

240

standard on 36096

suitable for drums

180-220 Kg

1 - 0,02

6,8

34,5 - 94 - 4,2

160

B

0,40

18

(4.8)

13,5

(3.6)

m³/min

A 0,72

0,56 0,40

AlB

36073

36076

F 1/4" G

F 1/2" G

6 - 8

350

81

240

standard on 36076

suitable for drums

50-60 Kg

6,2

34,5 - 74 - 4,2

40

4,5 (1,2)

(2.4)

KIND OF FLUID: SAE30 oil (ISO VG 100) - 20 °C

bar

(psi)

(507)

26 (377)

(246)

0 I/min

(apm)

FLUID OUTLET PRESSURE